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1 Experimental analysis of defrosting and heating performance of a 2 solar-assisted heat pump integrated phase change energy storage 3 Haifei Chen¹, Guiqiang Li^{2,*}, Yunjie Wang¹, Fuwei Zhang¹, Ali Badiei², Tao 4 Lu¹, Jie Yang¹, Lvlin Jiang^{1,*}, Yang Zhang³

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11 Summary:

12 This thesis investigates a novel solar-assisted heat pump integrated phase change
13 energy storage system. The defrosting performance of this system was studied
14 experimentally and the results were compared with two traditionally used methods:
15 reverse cycle defrosting (RCD) method and hot gas bypass defrosting (HGBD) method.
16 The results show that the phase change energy storage system has superior performance
17 compared with traditional defrosting methods. The indoor temperature drop recorded
18 was relatively small and the defrosting time was 75% of the reverse cycle defrosting
19 system and 53% of HGBD system. The phase change energy storage system increased
20 the condensation temperature which consequently increased the temperature difference
21 of heat transfer resulting in higher conductivity in the defrosting progress. Compared
22 with the method of RCD and the method of HGBD, the recovery time of the system
23 was shortened by 90s and 160s, respectively. The system works with low-temperature
24 heat source and circulating water, which considerably reduces energy consumption,
25 thereby improving the performance of the defrosting system. A further experimental
26 study was also conducted on the heating performance and the results also indicated that
27 the value of COP can reach up to 3.6 in daytime, and the indoor temperature can be
28 stably maintained above 18 °C throughout the day.

29 **KEYWORDS:** Solar energy, Heat pump, Energy storage, Defrosting performance,
30 Phase change

31 1. INTRODUCTION

32 With the excessive consumption of traditional energy sources, humans beings have
33 to utilize new energy sources such as solar energy to reduce energy consumption and
34 improve the efficiency¹⁻³. More and more nationals and governments are considering
35 the energy saving and environmental benefits of heat pumps. Market data shows that
36 there is a sharp increase in the implementation and development of new heat pump
37 technologies with higher COPs. At present, there is great interest in using heat pumps
38 to save energy and using fuel and energy sources effectively⁴⁻⁶.

39 Currently, there are three main types of heat pumps namely water source heat
40 pumps, ground source heat pumps and air source heat pumps. A ground water-source
41 heat pump system with air pre-conditioning (GWHP-FAP) was proposed from the
42 perspective of cascade utilization of low-level energy stored in the groundwater⁷. A

1 new multifunctional water source heat pump system was also presented ⁸. Pirjo Majuri
2 studied ground source heat pumps and environmental policies ⁹. A lot of researches
3 have been carried out on air source heat pumps ¹⁰⁻¹². An air source heat pump with
4 R407c coolant investigated on the heating performance was proposed. Compared with
5 traditional air source heat pumps, this new heat pump was suitable for market needs ¹³.

6 The most ideal auxiliary heat source for solar heat pump heating system is air
7 source heat pump because of its high efficiency and energy saving capacities,
8 convenient use and wide application range. However, the frosting problem of air source
9 heat pump seriously affects the operation of heat pump unit in winter and reduces the
10 stability of system. RCD technique has become the most common method to solve the
11 problem of undesired frost formation.

12 A defrosting method for cascade air source heat pumps (CASHPs) reverse
13 circulation based on heat storage was proposed. Compared with the standard HGBD
14 method, the defrosting time was greatly reduced and the defrosting energy consumption
15 is reduced by more than two-thirds ¹⁴. The defrosting heat and energy consumption of
16 the experimental device in the process of reversible cycle defrosting was also studied.
17 The indoor air supply is 71.8% of the total defrosting heat, of which 59.4% is used for
18 defrosting. The maximum defrosting efficiency can reach up to 60.1%¹⁵. Based on
19 thermal energy storage (TES), a new reverse cycle defrosting method has been studied,
20 which could improve indoor thermal comfort compared with traditional reverse cycle
21 defrosting ¹⁶. Wenju et al. developed a new anti-circulation hot gas defrosting method.
22 The thawing time was shortened by 3 min or 38% by applying this method for the
23 experimental (ASHP) device ¹⁷. Defrosting in the ASHP unit could degrade
24 performance by using more energy. The installation form of the outdoor coil affects the
25 defrosting performance. Therefore, a study of performance during reverse cycle
26 defrosting of an ASHP unit with a horizontal three-circuit outdoor coil was carried out
27 ¹⁸. A previous study showed that the melted frost over outdoor coil could affect the
28 defrosting performance during reverse cycle defrosting ¹⁹. The proposed reverse cycle
29 defrosting (NRCD) method was tested on a 8.9kW ASHP device, where the discharge
30 pressure increased by 0.33MPa. Compared with the traditional RCD methods, the
31 recovery time disappeared, and the total energy consumption decreased by 27.9% ²⁰.

32 Due to air tightness of the indoor fan and poor energy storage capacities, the
33 defrosting performance of the ordinary defrosting method (reverse circulation
34 defrosting) is poor. Therefore, an ASHP defrost system was proposed in which the heat
35 storage of the compressor casing is combined with reverse cycle defrosting (RCD) and
36 hot gas bypass defrosting (HGBD) system using compressor shell to store heat ²¹. A
37 similar defrosting system was also designed, which combines the heat storage of the
38 compressor shell with the hot gas bypass cycle ²². Among the defrosting method with
39 defrosting efficiency of 34.8%, HGBD method proves to be more suitable. The
40 applicability of HGBD method for CO₂ heat pump was validated by experiments ²³.
41 Then a defrosting cycle combined dual hot gas bypass defrosting (DHBD) and the
42 accumulator heating method was developed ²⁴. Compared with HGBD method, DHBD
43 method reduced the defrosting time by 36% ²⁵.

44 Phase change energy storage defrosting has also been widely studied. In recent

years, performance improvement and energy demand reduction in refrigeration systems using phase change material (PCM) has attracted more attention²⁶. A reverse cycle defrosting (NRCD) method has been proposed, which can improve the suction, temperature, defrosting and thermal recovery time of the system effectively during defrosting²⁷. In order to solve the cold storage problem of cascade air source heat pump (CASHPs), a reverse cycle defrosting method based on thermal energy storage (TES) was developed²⁸.

In this paper, based on the concept of energy space-time utilization, a new defrosting method for phase-change energy storage defrosting is presented. In order to verify the superiority of this defrosting method, an experimental system was designed to analyze the defrosting performance with RCD and HGBD methods. It was found that the performance of energy storage defrosting is obviously better than the other two defrosting modes, which can solve the frosting problem of ASHP effectively, thereby achieving the purpose of improving the operational stability of the energy storage solar ASHP heating system. Moreover, the performances of the heating system over the day were experimentally investigated. The experimental results show that the COP is always at a high level in the daytime, which greatly improves the economy and energy saving of the system. Finally, the influence of the outdoor temperature on the exergy efficiency was discussed.

2. ANALYSIS OF DEFROSTING PROCESS

2.1 The process of defrosting

Taking HGBD as an example, one feature of the defrosting process is to turn off the indoor heat exchanger fan during the entire heat exchange process to ensure that the indoor heat exchanger and the surrounding environment are always in the state of natural convection, so that the indoor ambient temperature changes as little as possible. Outdoor heat exchanger defrosting is a complex process with phase change, and the defrosting process usually consists of three stages.

In the first stage, fan stops to allow the condenser temperature to rise as quickly as possible for defrosting. In the second stage, the frost layer gradually melts and the fan continues to stop until the frost layer melts. In the third stage, the fan is turned on, so that all the frost that has melted into water is drained and evaporated.

2.2 The mode of defrosting process

The second stage in defrosting of ASHP system is the most important stage of the defrosting process when the ASHP operates, which is the phase change heat transfer process, including the heating of the frost layer and the melting of the frost layer. As the temperature increases in the wall of heat exchanger, the frost layer near the wall begins to melt first. Due to the pores in the frost, the melted water is absorbed by the unmelted frost layer, and when the unmelted frost layer is full of water, free flowing water begins to appear. At the same time, as the frost layer melts, the thickness of the frost layer changes continuously. If the influence of the external low temperature environment is considered, the surface of the frost layer that is in direct contact with

the external low temperature environment will melt after the frost layer melts. In case of icing, it generates a gap between the hot wall and the frost layer.

3. EXPERIMENTAL SYSTEM DESIGN

3.1 The design of experimental system

The ASHP defrosting system used in the experiment mainly consists of a compressor, an energy storage device, an air source tube-fin and a plate heat exchanger, an electronic expansion valve, a four-way reversing valve, and an electromagnetic valve. Fig.1 shows the schematic diagram of the system, which has a heating power of 2.5kW and a rotor compressor with a rated power of 685W. The 47°C phase change material produced by Changzhou Haika Solar Heat Pump Co., Ltd. was used in the energy storage device. The data recorded in the experiment included: defrosting time, indoor temperature, end water supply temperature, compressor suction and discharge pressure, recovery heating time, defrosting energy consumption, and surface temperature of air source tube-fin heat exchanger fins at the end of defrosting. The precision degrees of solar irradiance, the turbine flowmeter and the temperature are 5%, 0.35% and 0.1°C, respectively. In order to achieve the performance comparison of three different defrosting modes, the electromagnetic valve is controlled to turn on and off by manually switching the power source to distinguish switching of different defrosting modes.

FIGURE 1 Schematic diagram of the defrosting system

3.2 Principle of RCD

The RCD method is a relatively traditional defrosting method. When the condensation occurs on the heat exchanger and seriously affects the normal operation of the ASHP, the four-way reversing valve is turned by utilizing the two-way cooling and heating characteristics of the heat pump. The defrosting system will switch from heating to cooling mode, and the absorbed indoor heat energy will be discharged to the outdoor heat exchanger, thereby melting the outdoor heat exchanger frost.

When the RCD mode is running, the electromagnetic valves 1, 2, 3 and 7 are closed, and the electromagnetic valves 4, 5, 6, 8 and 9 are opened. The four-way reversing valve switches the heat pump unit from the heating cycle to the refrigerating cycle. At this time, the fan is turned off, and the refrigerant evaporates into the gas through the heat absorbed by the plate heat exchanger 1 and goes through the four-way reversing valve (II→III). When the compressor is adiabatically compressed, the refrigerant (in gas form) enters the air source tube-fin heat exchanger through the four-way reversing valve (I→IV) and the electromagnetic valve 6 for defrosting. The refrigerant is then condensed into a liquid, which enters the electron through the electromagnetic valve 8. After the electronic expansion valve 1 is throttled, the liquid enters the plate heat exchanger 1 to complete a defrosting cycle.

3.3 Principle of HGBD

1 The HGBD method achieves the purpose of defrosting mainly by directly
2 introducing the high-temperature exhaust gas generated by the compressor into the
3 indoor and outdoor heat exchangers via the bypass circuit. The heat of the exhaust gas
4 causes the condensation outside the heat exchanger to fall off. During the operation of
5 the defrosting system, the indoor and outdoor heat exchangers stop rotating, and the
6 main source of heat energy for the defrosting comes from compression cycle. And it
7 can melt the frost from the inside out.

8 When the HGBD mode is running, only electromagnetic valves 1 and 7 are opened,
9 the remaining electromagnetic valves are closed, and the four-way reversing valve is
10 not operating when the fan is turned off. The refrigerant compressed by the compressor
11 defrosts and passes from the electromagnetic valve 1 to the air source tube-fin heat
12 exchanger, and the defrosted refrigerant is throttled by the electronic expansion valve
13 2. The electromagnetic valve 7 and the four-way reversing valve (IV→III) are sucked
14 by the compressor to complete a defrosting cycle.

15 **3.4 Principle of the energy storage defrosting**

16 The energy storage defrosting method is to connect the storage tank with the
17 appropriate melting temperature to the ASHP unit, and uses the characteristics of the
18 heat storage device to compensate the heat loss incurred in the defrosting process. When
19 the ASHP is in the heating state, the unit will continue to provide heat to the air
20 conditioning system, and will also provide heat to the heat storage device. When the
21 ASHP is switched to the defrosting mode, the heat storage device will be turned on in
22 a short time. The system quickly releases heat to the room, while also providing
23 sufficient heat to the defrosting system to melt the frost on the outdoor heat exchanger.

24 When the phase change energy storage defrosting mode is running, the
25 electromagnetic valves 1, 4, 5, 7 are closed, electromagnetic valves 2, 3, 6, 8, 9 are
26 opened, and the four-way reversing valve is operating. At this time, the fan turns off
27 and energy storage takes place and the device acts as an evaporator for the system. The
28 refrigerant absorbs heat through the plate heat exchanger 2 and enters the compressor
29 (II→III) for adiabatic compression. The compressed high-temperature and high-
30 pressure refrigerant goes through the four-way reversing valve (I→IV) and the
31 electromagnetic valve 6 to enter the air source tube-fin heat exchanger for defrosting,
32 then throttles by the electronic expansion valve 1 and returns to the heat exchanger 2 to
33 complete the defrosting cycle.

36 **4. EXPERIMENTAL ANALYSIS**

37 In the Shijiazhuang area, two houses were built with foam color steel plates for
38 experimental research. The indoor air temperature and humidity were adjusted to

1 simulate outdoor weather conditions under ASHP frosting conditions by installing a
2 refrigeration unit, an air heater, a humidifier, and a dehumidifier.

3 At present, it is found that the ASHP is most likely to be frosted when operating
4 under meteorological conditions with a relative humidity of more than 65% between -
5 12.8°C and 5.8°C. When the relative humidity is constant, the defrosting energy
6 consumption and defrosting time will increase first and then decrease with the decrease
7 of air temperature. The -3°C working condition was used as the most unfavorable
8 condition for designing ASHP defrosting. And the relative humidity was 65%. The
9 thickness of the frost layer at the beginning of the defrosting is not uniform, and the
10 average thickness is about 3 mm. The solar module and the air source module are
11 directly connected in parallel. When the outlet temperature of the solar collector is
12 greater than the outdoor ambient temperature, the system starts the solar heat pump
13 mode, otherwise the air source heat pump is activated.

14 15 **4.1 Analysis of the temperature characteristic of the system**

16 The ASHP is used as an auxiliary heat source in the energy storage type solar
17 assisted ASHP heating system, and its function is to provide heat to the interior of the
18 building in colder weather conditions to meet the occupants' thermal comfort
19 requirements. However, the ASHP frosting and defrosting process will bring about a
20 series of problems such as increase in the heat supply and the large fluctuation of the
21 indoor environment temperature. Therefore, when evaluating the performance of
22 different defrosting modes, the first problem to be considered is the change in room
23 temperature during the defrosting of the ASHP. The temperature measurement points
24 are arranged in four directions from east to west, north and south, and finally an indoor
25 average temperature is obtained. Fig.2 and Fig.3 show the changes in the indoor water
26 supply temperature and the indoor temperature air in different defrosting modes.

27
28 **FIGURE 2** Variation curve of indoor water supply temperature during defrosting

29
30 **FIGURE 3** Variation curve of indoor air temperature during defrosting

31
32 As shown in Fig.2 and Fig.3, among the three defrosting modes the defrosting time
33 of the HGBD is longer than that of the other two defrosting methods, and the whole
34 defrosting process takes about 510s. Compared with the other two defrosting modes,
35 the power consumption required for hot gas bypass defrosting is from input power of
36 the compressor, so the defrosting process takes a longer time to complete.

37 Moreover, the indoor water and air temperature drops of energy storage defrosting
38 is the smallest, and the reverse circulation defrosting is the largest. This is because
39 HGBD directly circulates the exhaust gas of the compressor to the air source tube-fin

1 heat exchanger for defrosting. While energy storage defrosting is performed by the
2 system to absorb heat from energy storage device, the compressor provides the system
3 with required energy for defrosting. Hence, both compressor and energy storage device
4 do not need to circulate water from the room and the indoor environment. The heat is
5 absorbed, so the water supply temperature and the indoor temperature decrease rate are
6 low during this time. However, since the time required for the hot gas bypass defrosting
7 is about 1.9 times that of the energy storage defrosting, the indoor air temperature is
8 still reduced by 8°C. The indoor water supply temperature drops sharply from 45°C to
9 about 5°C during the reverse cycle defrosting process. This is due to the operation of
10 four-way reversing valve which causes the system to switch from the heating to the
11 cooling mode for the purpose of defrosting. Then the indoor circulating water has
12 absorbed a large amount of heat as the low-temperature heat source of the system, so
13 the water supply temperature was drastically lowered. Meanwhile, with the decrease of
14 indoor circulating water temperature, the indoor ambient air temperature drops due to
15 convective heat exchange with the circulating water, which severely influences the
16 thermal comfort of occupants.

17 It can be seen from the above analysis that the energy storage defrosting is
18 obviously superior to the two common defrosting methods of RCD and HGBD. The
19 defrosting time is only 75% of the RCD, and 53% of the HGBD. When defrosting, the
20 indoor temperature drop is small, which can better meet the occupants' thermal comfort
21 requirements.

22 **4.2 Analysis of system pressure characteristics**

23 As shown in Fig. 4, when the reverse cycle defrosting is started, there will be a
24 short rise in the suction pressure of the compressor. This is because the plate heat
25 exchanger 1 operates as the system operation mode is switched. The evaporator is
26 connected to the suction port of the compressor. At this time, since the refrigerant does
27 not undergo electronic expansion, the gas-liquid two-phase refrigerant in the exchanger
28 1 enters the suction port of the compressor through the suction line. The throttle valve
29 is also in a high pressure state, which will increase the suction pressure of the
30 compressor. However, this high-pressure refrigerant is quickly absorbed, and as the
31 evaporator the exchanger 1 cannot satisfy the evaporation demand of the liquid
32 refrigerant by the indoor circulating water and the heat absorbed in the indoor
33 environment. This causes insufficient evaporation of the refrigerant and the evaporation
34 pressure drops rapidly. The suction pressure of the compressor also drops rapidly. The
35 minimum suction pressure occurs at 60s after the start of the defrosting, and the
36 magnitude is about 0.2Mpa. For HGBD, the trend of change in the suction pressure of
37 the compressor during operation is similar to that of the RCD. However, Fig.4 shows
38 that the variation of the suction pressure in the compressor during operation is smaller

than the variation of the suction pressure in the compressor during the RCD, and there is no sudden increase or decrease of the suction pressure. The mechanical impact of the unit is also relatively small, which can effectively extend the service life of the heat pump. It can be observed that the average values of the inspiratory pressure during RCD, HGBD and energy storage defrosting are 0.234Mpa, 0.238Mpa and 0.336Mpa, respectively. The average value of suction pressure during the HGBD process is much smaller than that of the energy storage defrosting. This is because when the energy storage defrosting is performed, the energy storage device serves as a low-temperature heat source, and the exchanger 2 provides sufficient heat for the evaporation of the refrigerant, thereby increasing evaporation rate of the refrigerant. The suction pressure of the compressor is greatly improved, preventing the system from shutting down, and ensuring the reliability and stability of the system in the defrosting process.

FIGURE 4 Variation curve of the compressor suction pressure

As shown in Fig. 5, variation trends of the exhaust pressures of RCD and HGBD modes are very similar, and demonstrating a trend of decrease first and then increase, but there is a difference in the magnitude of the change. This happens because regardless of the defrosting mode of the system, the exhaust port of the compressor is always connected to the air source tube-fin heat exchanger. At this time, the air source tube-fin heat exchanger is taken as the condenser of the system, and the internal condensation temperature is relatively low. The discharge pressure of the compressor is directly related to the condensation temperature, and then the discharge pressure of the compressor will initially show a subtle decline. Then, as time goes on, the frosting layer on the air source tube-fin heat exchanger melts continuously, the condensation temperature begins to rise, and the exhaust pressure also tends to rise continuously.

Compared with the RCD and HGBD, the displacement pressure of the compressor during storage defrosting is larger. The average exhaust pressure during the defrosting process is 32% and 12% higher than that of the RCD and the HGBD, respectively. On the one hand, the reliability of the system operation is ensured, and the phenomenon of "oil spill" is prevented. On the other hand, the condensation temperature is also increased, hence the increase of heat transfer temperature difference is more conducive to defrosting of the system.

FIGURE 5 Variation curve of the compressor discharge pressure

4.3 Analysis of system recovery heating capacity

As shown in Fig.3, the longer the delay in system heat up, the greater the impact on indoor environment. The main purpose of defrosting by ASHP is to better meet

occupants' requirements for thermal comfort. Therefore, in studying the defrosting performance of the ASHP, it is also necessary to consider its heat-recovery capability. In addition to the surface temperature of the heat exchanger, the thickness of the frost, and the pressure difference between the inlet and the outlet of the heat exchanger, the change in the outlet temperature of the working fluid in the heat exchanger is used as a termination condition.

Table 1 Three defrosting methods to restore heating parameters

It can be seen from Table 1 that the time taken to restore heat during RCD is the longest. This is because the evaporator plate heat exchanger 1 in the defrosting absorbs a large amount of heat from the indoor circulating water and indoor environment. As a result, the temperature of both indoor circulating water and indoor environment drops significantly. For HGBD, the defrosting energy is provided by the compressor with less influence on indoor circulating water and indoor temperature, so the time for restoring heating is shorter than that of RCD. Due to the stable low-temperature heat source during energy storage defrosting, defrosting time is shorter, and the decrease in temperature of circulating water in the plate heat exchanger 1 is less when compared with the two defrosting modes. Therefore, the time required to restore heating is the shortest. The heat recovery time has shortened by 90s and 160s respectively compared to the RCD and the HGBD methods. The ability to restore heat is the strongest in energy storage defrosting. At the same time, it can be seen that when the system is running in energy storage defrosting mode, the temperature of the surface of air source tube-fin heat exchanger is the highest after defrosting is finished (6 °C higher than the other two defrosting modes). Besides, the problem of multiple defrosts caused by defrosting water on the surface of the air source tube-fin heat exchanger can be completely solved.

4.4 Analysis of system defrosting energy

Table 2 Comparison of defrosting energy consumption and compressor input power of three defrosting modes

It can be seen from Table 2 that despite the shorter defrost time of the reverse cycle compared to the HGBD, the energy consumed by the two is similar. This can be explained by the energy consumed during the heat recovery period. Since the RCD takes a long time to restore heat after the defrosting, the total energy consumed by the two methods end up being similar. At the same time, the average input power of the compressor during storage defrosting is higher than the other two defrosting modes. This is because the energy storage material passes through the plate heat exchanger 2

when the system performs energy storage defrosting. The evaporation of the refrigerant provides sufficient heat to accelerate the evaporation rate, thereby increasing its mass flow rate, the suction and discharge pressure and temperature of the compressor, and the input power of the compressor. However, due to its relatively short defrost and heat recovery time, it can save the energy effectively compared with the other two defrosting modes.

5. EXPERIMENTAL STUDY ON HEATING SYSTEM

5.1 Analysis of the heating performance during daytime

Based on the monitor of the measured outdoor weather changes in the heating season in Shijiazhuang, a typical meteorological day was selected to test the operating performance and heating efficiency of the system.

FIGURE 6 Indoor and outdoor temperature and cop change with solar radiation during the daytime

Performance tests were carried out on the operating conditions of the system. The experiments were recorded for 8 hours from 8:00 am to 16:00 pm. The variation of solar radiation intensity and outdoor temperature with time is shown in Fig.6.

The solar radiation increases toward mid-day and then decreases, the average solar radiation intensity being $752.7\text{W}\cdot\text{m}^{-2}$, and the peak appears at $\sim 12:00$, at $950.2\text{W}\cdot\text{m}^{-2}$. Compared with the intensity of radiation intensity, maximum outdoor temperature occurs slightly later in day, at 13:30 and the value is 2.5°C . And the outdoor temperature is between -14°C and 2.5°C . The average indoor temperature is 18°C within 8 hours from 8:00 am to 16:00 pm. Finally, the indoor temperature is higher than 20°C , which shows that the system adequately meets the needs of indoor heating needs.

Fig.6 shows that the variation in the COP of the system is maintained between 3.6 and 5.3, with average value of 4.5. It can be concluded that the system can fully utilize the solar energy to meet building heating requirements, and phase change energy storage if needed.

5.2 Analysis of the heating performance during night

FIGURE 7 Outdoor temperature and exergy efficiency change with the time

Although the heat pump system performance can be analyzed using COP based on the first law of thermodynamics. However, it can only explain the quantitative relationship between energy transfer and transformation. Only the "quantity" of energy is considered, and the loss of energy and the direction of transmission cannot be evaluated. To examine the exergy efficiency, the second law analysis was implemented based on experimental tests. When the process involves a long time, and the temperature level of the system is quite different from the environment, ignoring the change of the environment temperature will cause a large error. Therefore, considering the dynamic changes of the outdoor temperature will have a more reasonable impact on

the exergy efficiency in the whole process. As shown in Fig.7, exergy efficiency fluctuates greatly from morning to night due to the large change of outdoor temperature. When the outdoor temperature is 2.5°C, the exergy efficiency reaches the lowest value of 8%. The maximum exergy efficiency is 30%, and average exergy efficiency is 21%.

FIGURE 8 Temperature of phase change storage

Fig.8 shows the variation of the phase change storage temperature. By daylight, the temperature of the phase change storage is relatively constant due to the presence of solar irradiation, and is maintained at about 47°C. By night, the phase change latent heat of the phase change material has been completely released, and the energy storage condenser is heated by the sensible heat of phase change material. Therefore, the internal temperature of the energy storage condenser decreases in the meantime. The energy storage type solar ASHP system ensures the stability of the heat provision by the energy storage condenser. Solar energy's "shifting peaks and filling valleys" maximized the use of solar energy for heating, achieving a significant increase in system economy and energy efficiency.

6. CONCLUSIONS

This paper analyzes and compares the defrosting performance of three defrosting methods, namely: phase change energy storage defrosting method, RCD and HGBD. The analyzed parameters include: defrosting time, indoor temperature, terminal water supply temperature, compressor suction and discharge pressure, recovery heating time, defrosting energy consumption, and surface temperature of air source tube-fin heat exchanger. Following conclusions were drawn from the investigation of the three defrosting methods:

1. Phase change energy storage defrosting method was shown to be better than the two conventional defrosting methods: RCD and HGBD. The defrosting time was only 75% of the RCD and 53% of the HGBD. The recorded indoor temperature drop was also small during defrosting in the phase change energy storage method.

2. When the energy storage system is in defrosting mode, the compressor's exhaust pressure fluctuates, and the average exhaust pressure during the defrosting process is 23% and 21% higher than RCD and HGBD respectively. This superior performance not only ensures the reliability of the system operation, but also prevents the phenomenon of "running oil". It also increases the condensation temperature and makes the heat transfer temperature difference increase, resulting in higher conductivity.

3. Despite RCD and HGBD system, energy storage defrosting system has a stable low temperature heat source due to energy storage defrosting, the defrosting time is shorter, and the temperature of circulating water is lower. The time required to restore heating is the shortest in energy storage system (it is shortened by 90s and 160s respectively compared to RCD and HGBD), and the ability to restore heat is the

strongest. Since the defrosting and heat recovery times are relatively short, compared with the other two defrosting modes, the energy storage defrosting system will effectively reduce energy consumption required for defrosting progress.

4. Experimental research on the heating performance of the system was studied out. The COP value of the system was maintained between 3.6 and 5.3. Although the outdoor temperature variation is huge, the fluctuation of the indoor temperature is small, and is always maintained above 18°C, which ensures that the occupants' thermal comfort requirements are met stably and reliably.

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Figure Captions

1. **FIGURE 1** Schematic diagram of the defrosting system
2. **FIGURE 2** Variation curve of indoor water supply temperature during defrosting
3. **FIGURE 3** Variation curve of indoor air temperature during defrosting
4. **FIGURE 4** Variation curve of the compressor suction pressure
5. **FIGURE 5** Variation curve of the compressor discharge pressure
6. **FIGURE 6** Indoor and outdoor temperature and cop change with solar radiation during the daytime
7. **FIGURE 7** Outdoor temperature and exergy efficiency change with the time
8. **FIGURE 8** Variation of the temperatures with the inlet water temperature

Table Captions

1. **Table 1** Three defrosting methods to restore heating parameters
2. **Table 2** Comparison of defrosting energy consumption and compressor input power of the three defrosting modes

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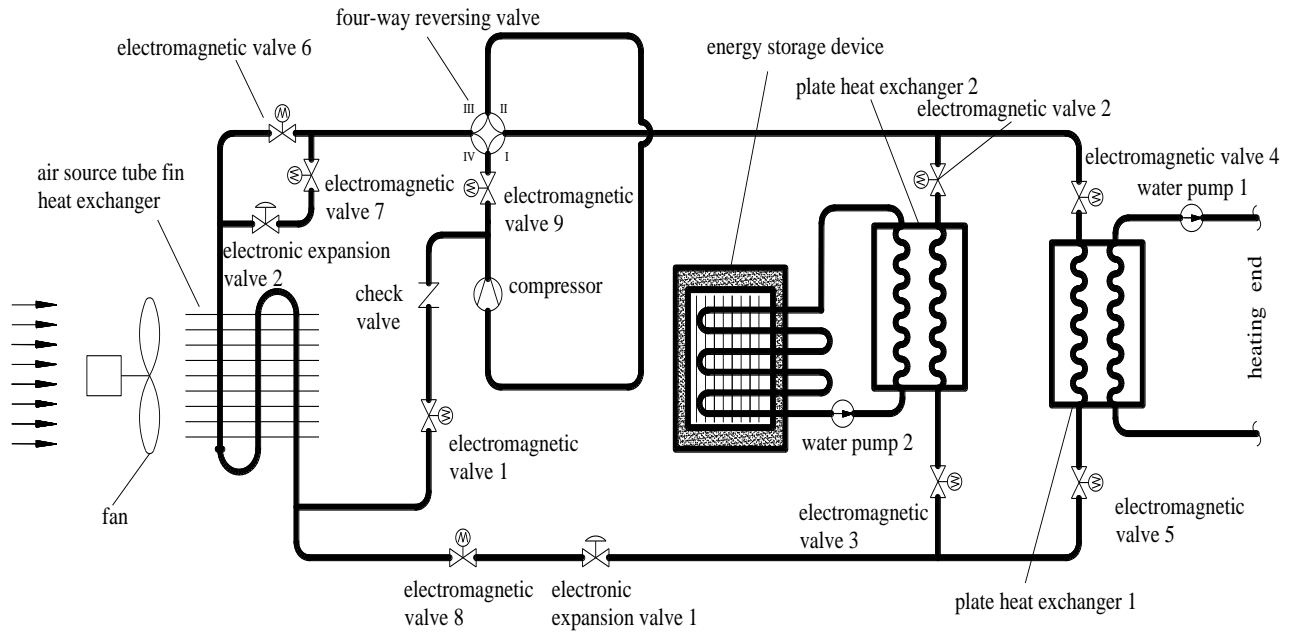
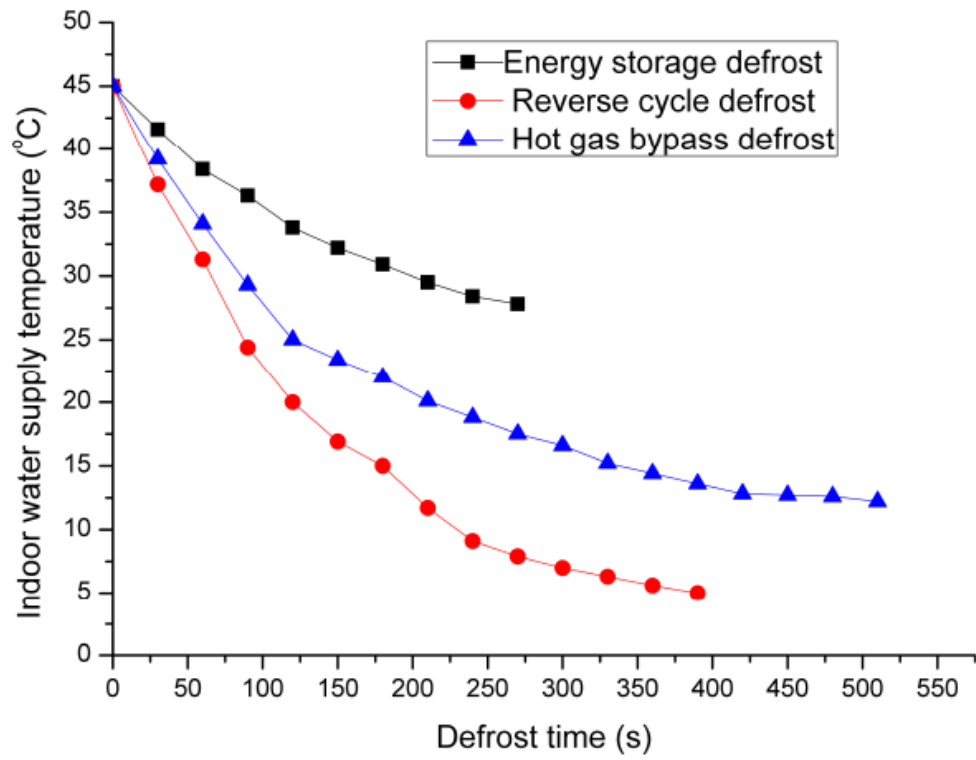


FIGURE 1 Schematic diagram of the defrosting system

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3 **FIGURE 2** Variation curve of indoor water supply temperature during defrosting

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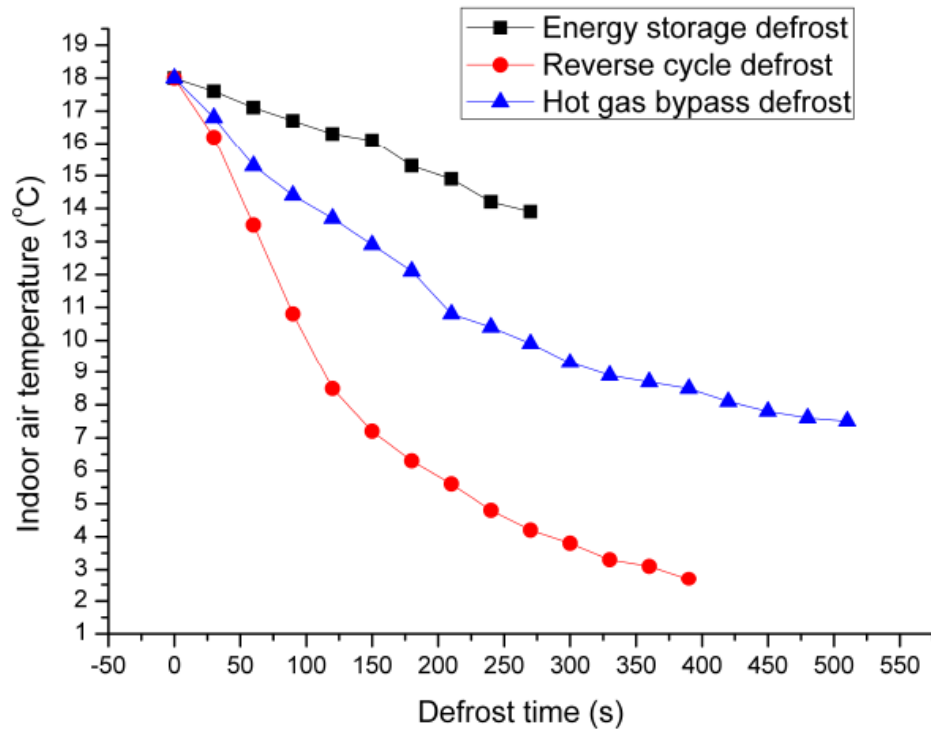


FIGURE 3 Variation curve of indoor air temperature during defrosting

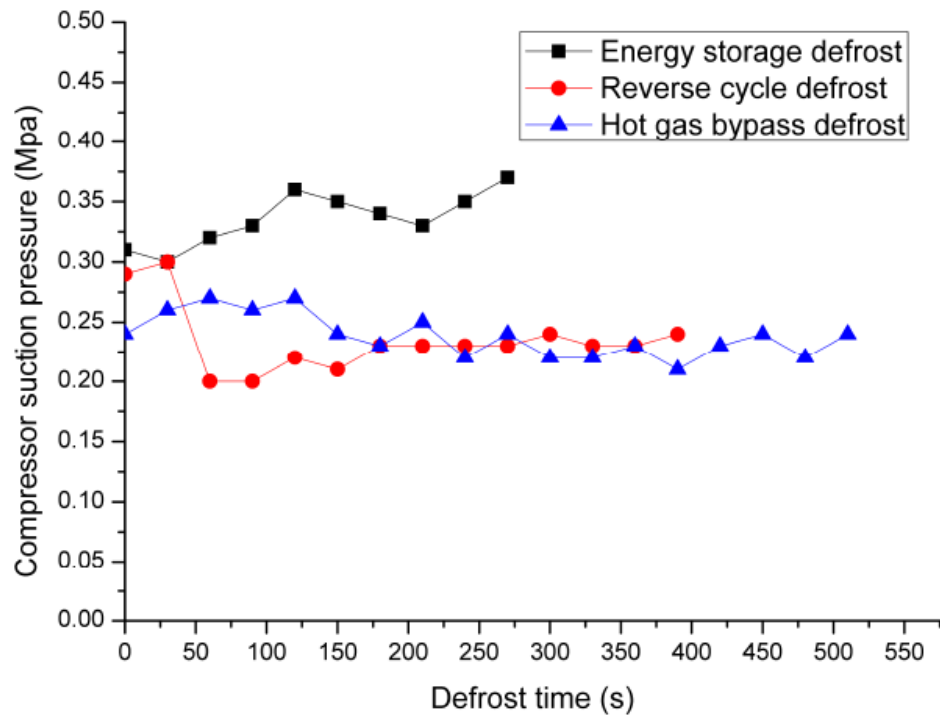


FIGURE 4 Variation curve of the compressor suction pressure

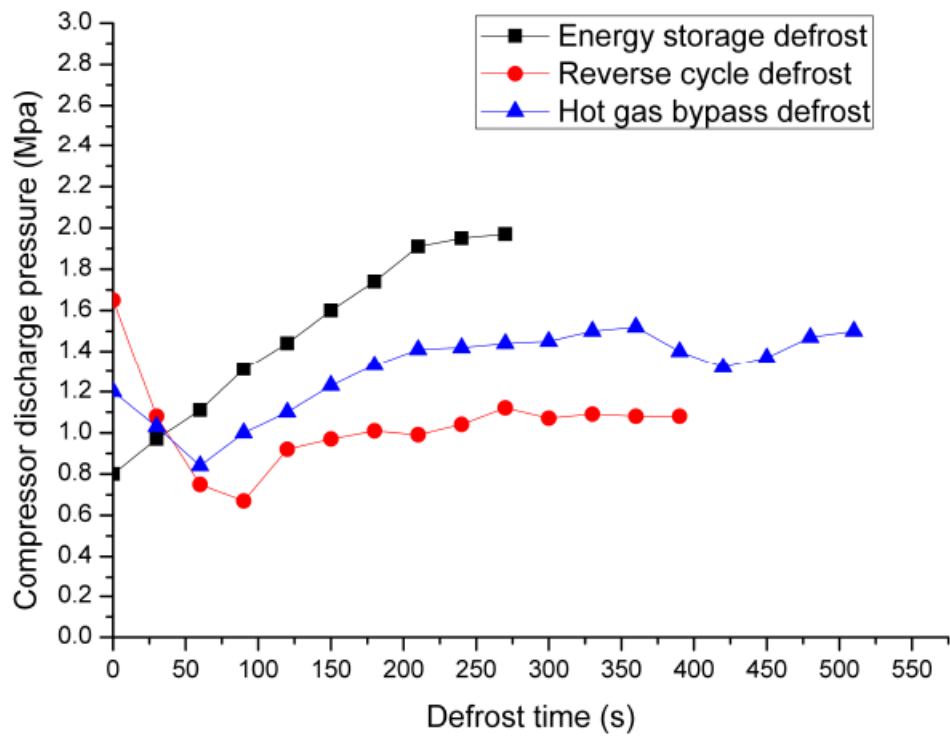


FIGURE 5 Variation curve of the compressor discharge pressure

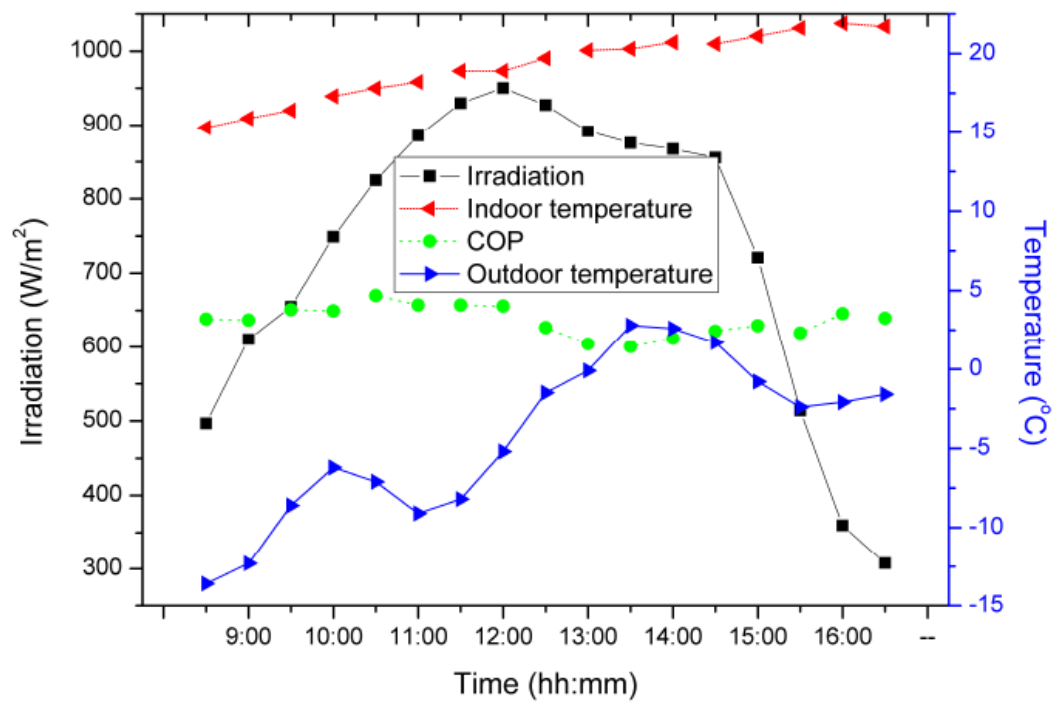


FIGURE 6 Indoor and outdoor temperature and cop change with solar radiation during the daytime

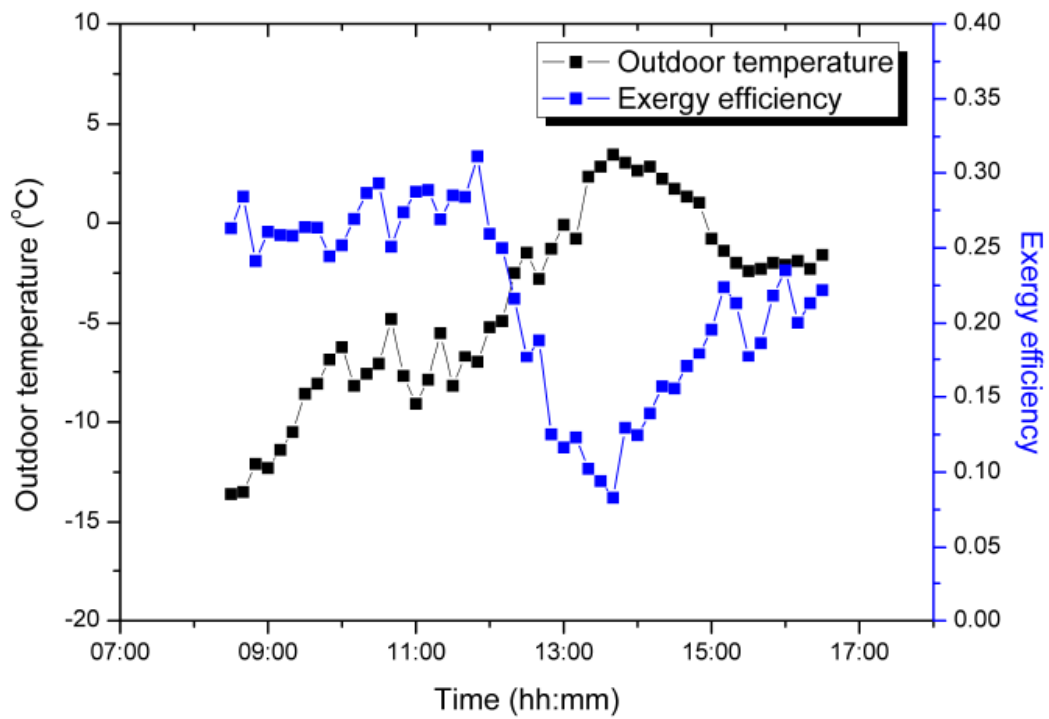


FIGURE 7 Outdoor temperature and exergy efficiency change with the time

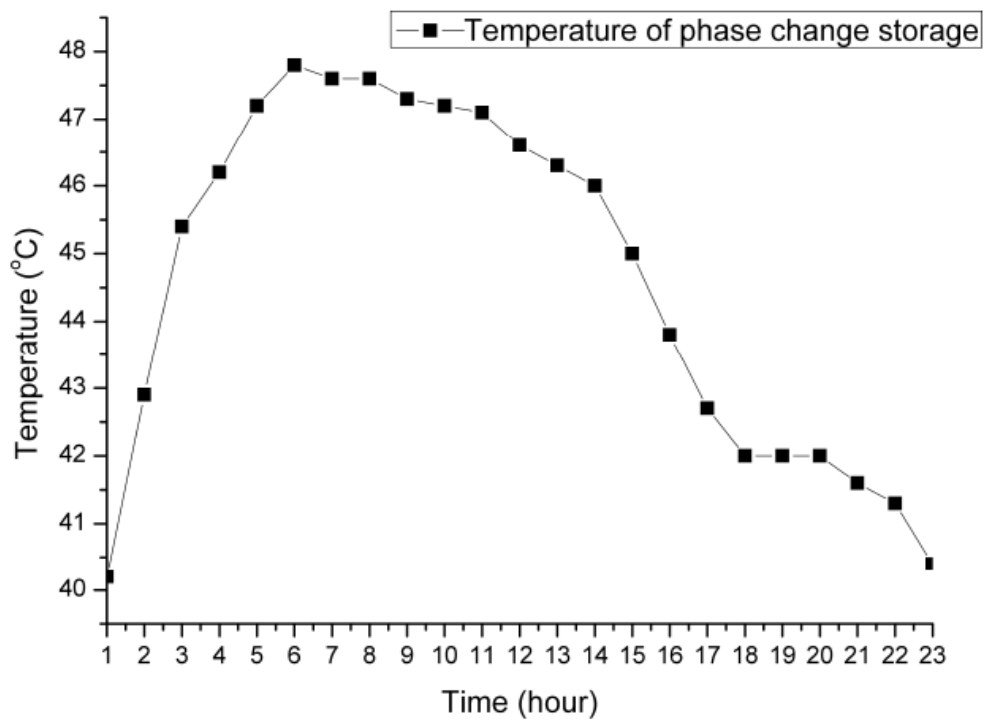


FIGURE 8 Temperature of phase change storage

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Table 1 Three defrosting methods to restore heating parameters

Operating mode	Air source tube-fin heat exchanger fin surface temperature / °C at the end of defrosting	Restore heating time / s
Hot gas bypass defrosting	23.5	210
Reverse cycle defrosting	24.0	280
Energy storage defrosting	30.0	120

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1 **Table 2** Comparison of defrosting energy consumption and compressor input power of
2 the three defrosting modes

Operating mode	Defrosting time / s	Defrosting energy consumption / kJ	Compressor average input power / W
Hot gas bypass defrosting	510	226.2	443.5
Reverse cycle defrosting	390	238.1	610.5
Energy storage defrosting	270	201.3	745.6

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